

## Product Description

**Topilene® HB240P** is a specially designed polypropylene block copolymer (PP-B, natural colored) that features excellent long-term hydrostatic pressure resistance. It is suitable for underground drainage & sewage pipes and fittings. It is the outcome of HYOSUNG's integrated polymerization and crystallization technology with advanced PP manufacturing process technique.

## Characteristics

**Typical Application** Drainage & sewage pipes and fittings (Solid wall & twin wall corrugated pipes system) / Industrial pipes

**Features** Excellent long-term hydrostatic pressure resistance / Excellent stiffness and impact strength balance / Enhanced big diameter pipe manufacturing processability / Chemical stability / Environment-friendly

**Compliance** The pipes produced with **Topilene® HB240P** complies with the hydrostatic pressure requirements according to ISO/DIS 15874. It complies with the requirements of FDA 21 CFR 177.1520. This product corresponds to GB/T17219-1998 for drinking water system.

## Typical Properties

Resin Properties	Method	Value	Unit
Melt Index(230°C, 2.16kg)	ASTM D1238	<b>0.30</b>	g/10min
Density	ASTM D792	<b>0.90</b>	g/cm <sup>3</sup>
Tensile Strength at Yield	ASTM D638	<b>320</b>	kg/cm <sup>2</sup>
Flexural Modulus	ASTM D790	<b>15,000</b>	kg/cm <sup>2</sup>
Notched Izod Impact Strength(23°C / -10°C)	ASTM D256	<b>N.B / 5.0</b>	kg-cm/cm
Rockwell Hardness	ASTM D785	<b>85</b>	R-Scale
Heat Deflection Temperature	ASTM D648	<b>120</b>	°C
Vicat Softening Point	ASTM D1525	<b>155</b>	°C

The values listed above are typical values for reference purpose only and shall not be construed as specifications.

## Storage and Handling

This product should be stored in dry condition at temperature below 40°C and protected from UV-light. When condensation is visible or can be expected, pre-drying is recommended. (Drying condition: 80~100°C/2~4hours at air circulated condition)

## Contacts

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# Topilene® HB240P Polypropylene Block Copolymer

For PP-B Pipes and Fittings(Non-Pressure Pipes)

## Process Guidelines

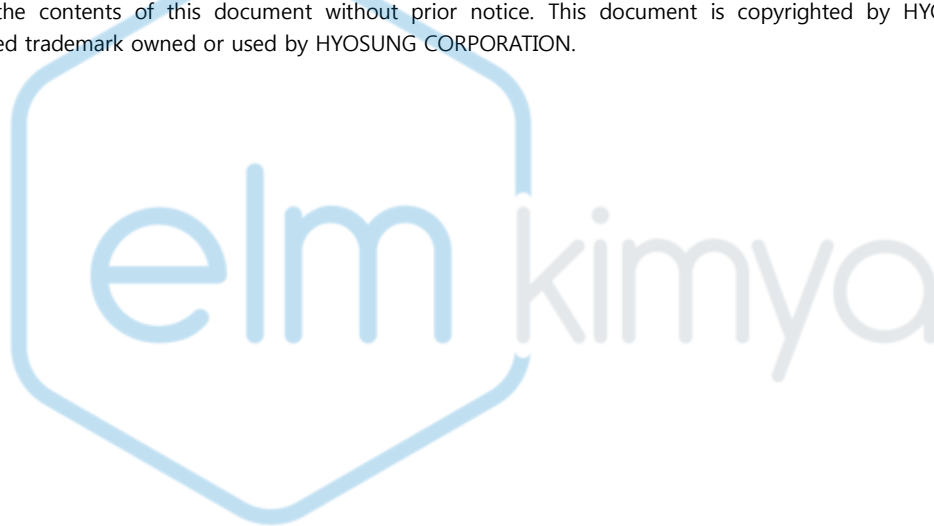
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The actual extrusion conditions will depend on the type of equipment and the SDR of pipes produced. The below conditions may be used as guidelines for this material.

Cylinder feeding zone	170-190°C
Cylinder melting zone	190-225°C
Cylinder mixing zone	200-235°C
Head	200-235°C
Die	200-235°C
Melt temperature	200-235°C
Cooling temperature	20-30°C

## Disclaimer

All information, including product characteristics, applications and properties are for reference purpose only and shall not be construed as specifications. Before using this product, customers should carefully review the instructions for use of the product to determine whether the product is suitable for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of this product. HYOSUNG CORPORATION assumes no legal responsibility or liability for the contents of this document. We reserve the right to change the contents of this document without prior notice. This document is copyrighted by HYOSUNG CORPORATION. *Topilene®* is a registered trademark owned or used by HYOSUNG CORPORATION.



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